

# Work Order ID 70183

Monday, May 30, 2011 3:22:41 PM



Page 1

Item ID: D412-742-013

Accept



Setup Start



Revision ID:

Item Name: Float Skidtube Installation

Stop



Start Date: 6/1/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/10/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

*mk*

Date:

*11-05-30*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN D412-742

D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-742-013 CHG006

*8/11/06/22*

*8/11/06/22 11-6-15*

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

*SB 8/11/06/15*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

*8/11/06/22*

*(H)*

**B70179**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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• **NOTE:** Date & initial all entries

**Work Order ID 70183**

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Page 2

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Accept



Setup Start



Revision ID:

Stop



Item Name: Float Skidtube Installation

Start Date: 6/1/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/10/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-742-013

Location: \_\_\_\_\_

*SCOTT**11/6/22*

140

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

*11/6/22**ME**11-06-22*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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[illegible]

**Required Qty: 1.00**

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4C7A 		Purchased	No			110	Each	391.0000	4	14 ✓			
Bolt													
				<u>Location</u>						<u>Loc Qty</u>		<u>Loc Code</u>	
				ST356						391			
					109147					391			
D412-742-043 		Manufactured	No			110	Each	0.0000	1	109147			
Replacement Float Skidtube										1			
D2571 		Manufactured	No			110	Each	6.0000	1	70179			
Saddle, Fwd Out 205										1			
				<u>Location</u>								<u>Loc Qty</u>	<u>Loc Code</u>
				ST433						6			
					67664					6			
D2572 		Manufactured	No			110	Each	3.0000	1	67664			
Saddle, Fwd In 205										1			
				<u>Location</u>								<u>Loc Qty</u>	<u>Loc Code</u>
				ST433						3			
					67663					3			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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NOTE: Date & initial all entries

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Work Order ID: 70183

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 6/1/2011

Required Date: 6/10/2011

Start Qty: 1.00

Required Qty: 1.00

D2573  
Saddle, Aft Out 205

Manufactured No

110 Each 2.0000

1

1



69697 JB

*[Handwritten signature]*

Location

Loc Qty

Loc Code

ST434

2

67665

2

110 Each 2.0000

1

1



69699 JB

*[Handwritten signature]*

D2574  
Saddle, Aft In 205

Manufactured No

Location

Loc Qty

Loc Code

ST434

2

67661

2

110 Each 64.0000

2

2



JB

*[Handwritten signature]*

D2876  
Saddle Spacer

Manufactured No

Location

Loc Qty

Loc Code

ST025

16

66849

16

ST026

48

68282

48

110 Each 83.0000

2

2



68282

JB 11/06/15

D2877  
Saddle Spacer

Manufactured No

Location

Loc Qty

Loc Code

ST025

83

66843

23

68283

60

68283

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

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Work Order ID: 70183



Parent Item: D412-742-013



Parent Item Name: Float Skidtube Installation

Start Date: 6/1/2011

Required Date: 6/10/2011

Start Qty: 1.00

Required Qty: 1.00

D3403-1



Bushing

Manufactured No

110

Each

133.0000

16

16 ✓



JB

*[Signature]*

Location

Loc Qty

Loc Code

ST052

133

68945

32

69508

101

D2747



Set Screw

Manufactured No

110

Each

154.0000

4

4 ✓



69508

JB

*[Signature]*

Location

Loc Qty

Loc Code

ST021

154

64276

54

69494

100

D3533-1



Set Screw

Manufactured No

110

Each

98.0000

2

2 ✓



64276

JB

11/06/15

Location

Loc Qty

Loc Code

ST066

98

67583

98

67583

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 70183

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 6/1/2011

Required Date: 6/10/2011

Start Qty: 1.00

Required Qty: 1.00

AN4C6A

Purchased

No

110

Each

335.0000

16

16



Bolt

Location

Loc Qty

Loc Code

FG

4

103344

4

ST306

50

117313

50

ST356

281

116704

81

117619

150

117794

50

m11787270v

116704 184

AN4C52A

Purchased

No

110

Each

115.0000

8

8



BOLT

Location

Loc Qty

Loc Code

ST361

115

117163

60

117619

30

117688

25

117688 74

AN6C12A

Purchased

No

110

Each

110.0000

8

8



BOLT

Location

Loc Qty

Loc Code

ST342

110

116022

8

117366

2

117688

100

117688

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

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Work Order ID: 70183

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 6/1/2011

Required Date: 6/10/2011

Start Qty: 1.00

Required Qty: 1.00

D3672-3 Manufactured No  
Phenolic Washer

110 Each 551.0000 32 32

Location Loc Qty Loc Code

ST074 551

64176 551

AN960C416L Purchased No  
WASHER

110 Each 0.0000 32 32

D3672-9 Manufactured No  
Phenolic Washer

110 Each 376.0000 8 8

Location Loc Qty Loc Code

ST074 376

35523 376

AN960C616L Purchased No  
WASHER

110 Each 36.0000 8 8

Location Loc Qty Loc Code

ST347 36

113064 36

D3672-11 Manufactured No  
Phenolic Washer

110 Each 507.0000 16 16

Location Loc Qty Loc Code

ST074 507

58046 507

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 70183

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 6/1/2011

Required Date: 6/10/2011

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

1,640.000

29

29



Nut



*JB*

## Location

## Loc Qty

## Loc Code

FG

40

104603

40

ST300

512

117423

512

ST301

1088

114784

48

115936

40

117601

500

117793

500

117423

D3403-3

Manufactured

No

110

Each

109.0000

8

8



Bushing



69509

*JB*

## Location

## Loc Qty

## Loc Code

ST052

109

68949

29

D3405-041

Manufactured

No

110

Each

9.0000

1

1



Lug Assembly



*JB*

## Location

## Loc Qty

## Loc Code

ST423

7

68346

7

ST474

2

62227

2

*JB*  
B68970  
~~68346~~  
11/6/31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 6/1/2011

Required Date: 6/10/2011

Start Qty: 1.00

Required Qty: 1.00

D3405-043

Manufactured No

110

Each

4.0000



Lug Assembly



Location

Loc Qty

Loc Code

ST423

2

65703

2

ST474

2

68343

2

AN4C47A

Purchased No

110

Each

79.0000



Bolt



Location

Loc Qty

Loc Code

ST361

79

116400

19

117163

40

117619

20

D3407-041

Manufactured No

110

Each

5.0000



Tow Ring



Location

Loc Qty

Loc Code

ST464

5

68345

4

68749

1

*JB*

*68343*

*JB 11/06/15*

*117619*

*69880 04/6/22*

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 70183

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 6/1/2011

Required Date: 6/10/2011

Start Qty: 1.00

Required Qty: 1.00

D3417-3

Manufactured No

110

Each

96.0000

2

2

✓



Washer



66847 JB

JB

Location

Loc Qty

Loc Code

FG

9

33519

9

ST053

87

44349

6

51648

28

53182

23

66847

30

~~44349~~

D3456-1

Manufactured No

110

Each

84.0000

1

1

✓



Washer



JB

JB

Location

Loc Qty

Loc Code

FG

7

25701

7

ST054

77

66848

3

69774

74

69774

1

✓

AN3C37A

Purchased

No

110

Each

92.0000

1



BOLT



JB

JB 6/4/15

Location

Loc Qty

Loc Code

ST353

38

116874

11

117010

2

117763

25

ST354

54

117343

54

117343

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W/O:		WORK ORDER CHANGES					
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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Monday, May 30, 2011 3:22:33 PM

Page 9

Work Order ID: 70183

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 6/1/2011

Required Date: 6/10/2011

Start Qty: 1.00

Required Qty: 1.00

AN3C40A

Purchased

No

110

Each

93.0000

1

1

✓



BOLT



JB

*[Signature]*

Location

Loc Qty

Loc Code

ST354

93

112454

43

114442

50

112454

AN3C41A

Purchased

No

110

Each

92.0000

1

1

✓



BOLT



JB

*[Signature]*

Location

Loc Qty

Loc Code

FG

4

103324

4

ST354

88

117163

8

117407

80

117163

AN3C42A

Purchased

No

110

Each

54.0000

1

1

✓



BOLT



JB

11/06/15 *[Signature]*

Location

Loc Qty

Loc Code

ST354

54

106176

34

117763

20

106176

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Page 10

Monday, May 30, 2011 3:22:33 PM

Work Order ID: 70183

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 6/1/2011

Required Date: 6/10/2011

Start Qty: 1.00

Required Qty: 1.00

AN3C43A Purchased No

110

Each

83.0000

4

4



BOLT

Location

Loc Qty

Loc Code

ST354

58

114455

20

117313

38

ST355

25

117688

25

117313

AN3C46A Purchased No

110

Each

72.0000

5

5



BOLT

Location

Loc Qty

Loc Code

FP-B

32

113302

32

ST355

40

117764

40

117764

AN960C10L NASI149C0332 Purchased No

110

Each

0.0000

26

26



washer

MS21043-3 Purchased No

110

Each

452.0000

13

13



Nut

Location

Loc Qty

Loc Code

FG

80

103691

80

ST301

372

112314

372

112314

Monday, May 30, 2011 3:22:33 PM

Shop Packet Print

Page 10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



## 5.2 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List

Item	Qty -013	Qty -043	Part Number	Description
	X		D412-742-013	FLOAT SKIDTUBE INSTALLATION
	1	X	D412-742-043	FLOAT SKIDTUBE
		1	D3391-043	412 FLOAT SKIDTUBE
1		*24	*AN3C4A	*BOLT
3		*12	*AN3C6A	*BOLT
4		*8	*AN3C7A	*BOLT
5		*44	*AN960C10L	*WASHER
21A		*1	*D3564-1	*WEARSHOE (REPLACES D3460-1)
21B		*1	*D3566-1	*GASKET
22A		*1	*D3564-3	*WEARSHOE (REPLACES D3460-3)
22B		*1	*D3566-1	*GASKET
23A		*1	*D3564-5	*WEARSHOE (REPLACES D2577-5)
23B		*1	*D3566-5	*GASKET
10		*1	*D3391-021	*412 FORWARD TUBE
11		**1	**D3401-041	**TOW CAP
12A		**10	**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB166)
12B		**2	**AELS-1032-130	**INSERT (REPLACES NAS1330S3KB166)
13		**10	**AN3C4A	**BOLT
14A		**4	**D3672-1	**WASHER (REPLACES NAS1515H3L)
14B		**10	**AN960C10L	**WASHER
24A		**1	**D3564-13	**WEARSHOE
24B		**1	**D3566-13	**GASKET
20		*1	*D3391-023	*412 MID TUBE
28		**20	**AELS-1032-130	**INSERT (REPLACES NAS1330S3KB116)
30		*1	*D3391-025	*412 AFT TUBE
25A		**1	*D3537-1	**WEARPAD
25B		**1	*D3553-1	**GASKET
26A		**1	*D3537-7	**WEARPAD
26B		**1	*D3553-3	**GASKET
31		**1	**D2646	**AFT CAP
32		**14	**AELS-1032-130	**INSERT
36		**12	**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB366)
37A		**6	**AN3C4A	**BOLT
37B		**4	**AN3C5A	**BOLT
38A		**2	**D3672-1	**WASHER (REPLACES NAS1515H3L)
38B		**10	**AN960C10L	**WASHER

(CONTINUED ON PAGE 19)

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Revision: D

Date: 07.10.04

## REFERENCE ONLY

(CONTINUED FROM PAGE 18)

Item	Qty -013	Qty -043	Part Number	Description
40	1		D2571	SADDLE, FWD OUTSIDE
41	1		D2572	SADDLE, FWD INSIDE
42	1		D2573	SADDLE, AFT OUTSIDE
43	1		D2574	SADDLE, AFT INSIDE
44	2		D2876	SADDLE SPACER
45	2		D2877	SADDLE SPACER
46	16		D3403-1	BUSHING
47A	4		D2747	SET SCREW
47B	2		D3533-1	SET SCREW
48	16		AN4C6A	BOLT
49	8		AN4C52A	BOLT
50	8		AN6C12A	BOLT
51A	32		D3672-3	WASHER (REPLACES NAS1515H4L)
51B	32		AN960C416L	WASHER
52A	8		D3672-9	WASHER (REPLACES NAS1515H6L)
52B	8		AN960C616L	WASHER
53	16		D3672-11	WASHER (REPLACES NAS1515H7L)
54	24		MS21043-4	NUT
55	4		ANC47A	BOLT
60	8		D3403-3	BUSHING
61	1		D3405-041	GHW LUG
62	1		D3405-043	GHW LUG
63	4		AN4C46A	BOLT
64	4		MS21043-4	NUT
70	1		D3407-041	TOW RING
71	2		D3417-3	WASHER
72	1		MS21043-4	NUT
73	1		D3456-1	WASHER
91	1		AN3C37A	BOLT
92	1		AN3C40A	BOLT
93	1		AN3C41A	BOLT
94	1		AN3C42A	BOLT
95	4		AN3C43A	BOLT
97	5		AN3C46A	BOLT
99	26		AN960C10L	WASHER
100	13		MS21043-3	NUT

\*DENOTES PART IS INCLUDED WITH D3391-043 ASSEMBLY ABOVE

\*\*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-742 REV. D AND  
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D412-742 REV. 3.

REF. FAA STC: SR01583SE

REF. CANADIAN STC: SH05-37

REF. EASA STC: EASA.IM.R.S.01126

**REFERENCE ONLY**

## INSTRUCTIONS:

- 1) FOR D412-742-011/-013 SKIDTUBES @ CHANGE 006 AND SUBSEQUENT, UPDATE THE PARTS LIST TO MODIFY THE BOLT USED TO ATTACH THE GHW LUG AS FOLLOWS:

### 5.1 D412-742-011 (PMA/OEM) Float Skidtube Installation Parts List

### 32.15 D412-742-011 (PMA/OEM) Float Skidtube Installation Parts List

ITEM	Qty -011	Qty -041	Qty -015	PART NUMBER	DESCRIPTION
	X			D412-742-011	FLOAT SKIDTUBE INSTALLATION
	1	X		D412-742-041	FLOAT SKIDTUBE
	1		X	D412-742-015	ELECTRIC STEP KIT

**IS:**

63	4			AN4C47A	BOLT
----	---	--	--	---------	------

**WAS:**

63	4			AN4C46A	BOLT
----	---	--	--	---------	------

### 5.2 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List

### 32.16 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List

ITEM	Qty -013	Qty 043	PART NUMBER	DESCRIPTION
	X		D412-742-013	FLOAT SKIDTUBE INSTALLATION
	1	X	D412-742-043	FLOAT SKIDTUBE

**IS:**

63	4		AN4C47A	BOLT
----	---	--	---------	------

**WAS:**

63	4		AN4C46A	BOLT
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A	NEW ISSUE	AJS	08.12.19
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE USA, INC</b> PORT HADLOCK, WA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9441	SHEET 1 OF 1
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